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**Have you ever wondered what  
makes a great wine?**

Wine, much like a human, is born of a specific time and place, nurtured by the sun and soil. It ages gracefully, its character deepening with each passing year. A skilled sommelier, much like an artist, understands the nuances of each vintage, coaxing out its unique flavors and aromas. It's a delicate dance, a harmonious interplay between nature and human ingenuity. Wine is not merely a drink; it is a living, breathing soul.

Sommelier at Santè

**I Made Suara**

**SANTÉ**

# WINE HIGHLIGHTS



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## Château Figéac Premier Grand Cru Classé

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*St. Émilion, France (1982)*

**Château Figéac Premier Grand Cru Classé** is a stunning reflection of the estate's legacy, offering a rich, nuanced flavor profile that is characteristic of this legendary Saint-Emilion vineyard. The 1982 vintage stands out with its depth, balance, and complexity, showcasing ripe fruit and an elegant structure that continues to evolve with age. Recently elevated to Grand Cru Classé A status in 2022, **Château Figéac's** rise to the pinnacle of Bordeaux wine rankings further reinforces the exceptional quality of this vintage. A true testament to the estate's dedication, the 1982 remains a remarkable expression of Bordeaux winemaking.

**15.000**



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## Vega Sicilia Valbuena 5°

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*Ribera del Duero, Spain (2018)*

**Valbuena 5°** is more than a wine; it's a story of craftsmanship and tradition. Born from the heart of Vega Sicilia, its journey spans five years of careful aging in both barrel and bottle, transforming it into a complex and elegant expression of the land. The 2018 vintage tells a tale of resilience, as winemakers overcame a challenging year to craft a wine of remarkable depth and finesse. With vibrant structure and a silky, unctuous texture, Valbuena 5° invites you to savor the rich heritage of Spanish winemaking, one sip at a time.

**7.000**

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# SPARKLING

BY GLASS

NV **Alba Luna Prosecco Extra Dry**  
Veneto, Italy

Glera



150



685

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# WHITE

BY GLASS

2021 **Dr. Loosen**  
Mosel, Germany

Riesling



170



830

2023 **Mud House**  
Marlborough, New Zealand

Sauvignon Blanc

175

850

2023 **Bogle Family Vineyards**  
California, USA

Chardonnay

165

790

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# ROSÉ

BY GLASS

2022 **Poggio Al Tesoro Cassiopea**  
Tuscany, Italy

Cabernet Franc, Merlot



160



780

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# RED

BY GLASS

2022 **Bodega Norton Reserva**  
Mendoza, Argentina

Malbec



185



890

2022 **Black Cottage**  
Marlborough, New Zealand

Pinot Noir

175

850

2020 **Sterling Vintner's Collection**  
California, USA

Cabernet Sauvignon

170

825

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All prices are in 000 rupiahs and subject to 11% taxes and 7,5% service charge

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# CHAMPAGNE

BY BOTTLE



2015	<b>Louis Roederer Cristal Brut</b> Champagne, France	RP 98	10.600
2008	<b>Billecart-Salmon Cuvée Elizabeth Brut Rosé</b> Champagne, France	-	7.100
NV	<b>Moët &amp; Chandon Brut</b> Champagne, France	-	3.150
NV	<b>Duval-Leroy Blanc de Blancs Brut</b> Champagne, France	-	2.750
NV	<b>Pol Roger Brut Réserve</b> Champagne, France	-	2.700
NV	<b>Taittinger Brut Reserva</b> Champagne, France	-	2.100

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# SPARKLING

BY BOTTLE



NV	<b>Freixenet Elyssia Cava</b> Catalonia, Spain	-	1.500
NV	<b>Casa Canevel Prosecco Extra Dry</b> Veneto, Italy	-	1.300
NV	<b>Chandon Brut</b> Australia	-	1.250
NV	<b>Maschio Treviso Prosecco Extra Dry</b> Veneto, Italy	-	850
NV	<b>Valdivieso Brut</b> Chile	-	750
2023	<b>Sababay Ascaro</b> Bali, Indonesia	-	600

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# WHITE

BY BOTTLE

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## SAUVIGNON BLANC

			
2023	<b>Cloudy Bay</b> Marlborough, New Zealand	-	2.100
2023	<b>Henry Bourgeois Sancerre</b> Sancerre, France	-	1.600
2022	<b>Dourthe No. 1</b> Bordeaux, France	-	1.100
2023	<b>Two Rivers Convergence</b> Marlborough, New Zealand	-	750
2023	<b>Black Cottage</b> Marlborough, New Zealand	-	710
2022	<b>Matua</b> Marlborough, New Zealand	-	620
2023	<b>White Monkey</b> Marlborough, New Zealand	-	620
2022	<b>Anakena Nuna Reserva</b> Central Valley, Chile	-	600

## CHARDONNAY

			
2022	<b>Beringer Private Reserve</b> Napa Valley, USA	RP 93	2.600
2021	<b>Duckhorn Migration</b> Napa Valley, USA	JS 93	2.400
2018	<b>Cape Mentelle</b> Margaret River, Australia	-	1.900
2020	<b>Astrolabe</b> Marlborough, New Zealand	-	1.300
2023	<b>Vasse Felix Filius</b> Margaret River, Australia	-	1.200
2018	<b>Kendall-Jackson Vintner's Collection</b> California, USA	-	1.060
2023	<b>Rosabrook</b> Margaret River, Australia	-	980

2021	<b>Morgan Bay</b> California, USA	-	950
2022	<b>JJ. McWilliam</b> New South Wales, Australia	-	600

## RIESLING



2022	<b>Egon Müller Scharzhof</b> Mosel, Germany	-	2.600
2019	<b>Domaine Schlumberger Grand Cru Saering</b> Alsace, France	-	1.800
2021	<b>Dr. Loosen Wehlener Sonnenuhr Kabinett</b> Mosel, Germany	-	1.700
2019	<b>Penfold Bin 51</b> Eden Valley, Australia	RP 93	1.700

## PREMIUM & OTHERS



2010	<b>Domaine Henri Boillot</b> Puligny-Montrachet Premier Cru	Côte de Beaune, France	-	3.900
2022	<b>Domaine Laroche Saint Martin</b> Chardonnay	Chablis, France	-	2.700
2020	<b>Domaine Famille Paquet Premier Cru</b> Chardonnay	Pouilly-Fuisse, France	-	2.800
2020	<b>J. Moreau &amp; Fils Premier Cru Fourchaume</b> Chardonnay	Chablis, France	-	2.200
2020	<b>Simmonet-Febvre Premier Cru</b> Chardonnay	Chablis, France	-	1.900
2020	<b>Domaines Schlumberger Les Princes Abbés</b> Gewürztraminer	Alsace, France	-	1.500
2016	<b>Philippe Dreschler</b> Sylvaner	Alsace, France	-	850
2020	<b>San Marzano Edda Bianco Salento</b> Chardonnay	Italy	-	1.400
2021	<b>Sorteselle</b> Pinot Grigio	Italy	-	950

2022	<b>Fantinel Borgo Tesis</b> Pinot Grigio	Friuli, Italy	-	900
2022	<b>Protos</b> Verdejo	Rueda, Spain	JS 91	900
2022	<b>Beronia</b> Verdejo	Rueda, Spain	-	750
2024	<b>Pazo Señorans</b> Albariño	Rias Baixas, Spain	-	1.000
2023	<b>Sepp Moser Von Der Terrassen</b> Grüner Veltliner	Kremstal, Austria	-	1.100
2022	<b>Thorn-Clarke Sandpiper</b> Pinot Gris	Eden Valley, Australia	-	900
2022	<b>Boschendal</b> Chenin Blanc	South Africa	-	1.200
2022	<b>Boekenhoutskloof The Wolftrap</b> Viognier, Chenin Blanc	Franschhoek, South Africa	-	800
2020	<b>Oremus Mandolas</b> Furmint	Hungary	-	2.200
2021	<b>Martin &amp; Anna Arndorfer</b> Müller-Thurgau	Austria	-	1.400
2021	<b>Alpha Estate</b> Assyrtiko	Florina, Greece	-	1.100

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# RED

BY BOTTLE

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## PINOT NOIR



2018	<b>Cloudy Bay Te Wahi</b> Central Otago, New Zealand	-	3.500
2019	<b>Domaine Drouhin</b> Dundee Hills, Oregon, USA	-	2.600
2019	<b>La Crema</b> Willamette Valley, USA	-	1.850
2018	<b>Babich Wine Maker's Reserve</b> Marlborough, New Zealand	-	1.600
2022	<b>Jean-Claude Boisset</b> Bourgogne, France	-	1.100
2022	<b>Black Cottage</b> Marlborough, New Zealand	-	870
2022	<b>Matua</b> Marlborough, New Zealand	-	620

## MERLOT



2019	<b>Stag's Leap</b> Napa Valley, USA	-	2.300
2015	<b>La Roncaia Fusco</b> Friuli Venezia Giulia, Italy	-	2.300
2021	<b>Roche Mazet</b> France	-	750
2021	<b>Richland</b> Australia	-	600

## MALBEC



2017	<b>Bodega Norton Gernot Langes</b> Luján de Cuyo, Mendoza, Argentina	-	2.800
2017	<b>Zuccardi Q</b> Uco Valley, Argentina	RP 92	1.800
2019	<b>Alta Vista Terroir Selection</b> Mendoza, Argentina	-	1.400

## CABERNET SAUVIGNON



2017	<b>Mitolo Serpico</b> McLaren Vale, Australia	-	2.800
2021	<b>Concha y Toro Marqués de Casa Concha</b> Maipo Valley, Chile	-	1.400
2022	<b>Morgan Bay</b> California, USA	-	825
2020	<b>Roche Mazet</b> France	-	750
2021	<b>Casa Silva</b> Colchagua, Chile	-	600

## SYRAH / SHIRAZ



2020	<b>Ben Glaetzer Bishop</b> Barossa, Australia	-	2.100
2020	<b>Von Siebenthal Carabantes</b> Aconcagua, Chile	-	1.900
2021	<b>D'Arenberg "Footbolt"</b> McLaren Vale, Australia	-	1.300

## PREMIUM & OTHERS



1982	<b>Château Figeac Premier Grand Cru Classé</b>	St. Émilion, France	-	15.000
2019	<b>Louis Jadot Chambolle-Musigny Les Baudes Premier Cru</b>	Burgundy, France	-	6.200
2019	<b>Bouchard Pere &amp; Fils Le Corton Grand Cru</b>	Burgundy, France	-	6.100
2017	<b>Château Batailley Grand Cru</b>	Paulliac, France	-	3.100
2016	<b>Grand Esprit</b>	St. Estèphe, France	-	3.000
2016	<b>Patriarche Pommard</b>	Pommard, Burgundy, France	-	2.800
2017	<b>Patriarche Gevrey-Chambertin</b>	Gevrey-Chambertin, Burgundy, France	-	2.800
2018	<b>Château Boyd-Cantenac Grand Cru Classé</b>	Margaux, France	-	2.700
2019	<b>Lavau Châteauneuf-du-Pape</b>	Southern Rhône, France	RP 92	2.400
2012	<b>Clos de L'Oratoire des Papes Châteauneuf-du-Pape</b>	Southern Rhône, France	-	2.300
2016	<b>Château Cèval Noir Grand Cru</b>	St. Émilion, France	-	2.200
2020	<b>Dourthe No. 1</b>	St. Émilion, France	-	1.700
2017	<b>Château Ferrande</b>	Graves, Bordeaux, France	-	1.300
2022	<b>Jean Loron Rift 69</b> Gamay	Beaujolais, France	-	1.100
2011	<b>Château Mazails</b>	Médoc, France	-	1.100
2020	<b>Le Serre Nuove dell'Ornellaia</b> Merlot, Cabernet Sauvignon, Cabernet Franc, Petit Verdot	Bolgheri, Italy	-	3.700
2016	<b>Masi Amarone Classico DOCG Riserva</b>	Veneto, Italy	WE 93	3.600
2017	<b>San Polo Brunello di Montalcino DOCG</b>	Tuscany, Italy	WE 95	2.700
2014	<b>Batasiolo Riserva Barolo DOCG</b> Nebbiolo	Piedmont, Italy	-	2.500
2016	<b>Montari Baldi Barbaresco DOCG</b> Nebbiolo	Piedmont, Italy	-	2.200

2017	<b>San Marzano</b> Primitivo	Italy	-	2.100
2016	<b>Gaja Ca'Marcanda 'Promis'</b> Merlot, Syrah, Sangiovese	Tuscany, Italy	-	1.900
2019	<b>Ruffino Riserva Ducale Chianti Classico</b> Chianti	Chianti Classico, Italy	-	1.900
2020	<b>Vigneti del Salento Zolla</b> Primitivo	Italy	-	1.100
2023	<b>Luccarelli</b> Primitivo	Puglia, Italy	-	700
2018	<b>Vega Sicilia Valbuena 5°</b> Tempranillo	Ribera del Duero, Spain	-	7.000
2015	<b>Bodegas Beronia Selección de 198 Barricas Reserva</b> Tempranillo	Rioja, Spain	RP 92	2.200
2016	<b>Protos Reserva</b> Tempranillo	Ribera del Duero, Spain	-	1.700
2012	<b>Ramón Bilbao Gran Reserva</b>	Rioja, Spain	-	1.355
2021	<b>Ridge Lytton Springs</b> Zinfandel, Petite Sirah, Carignan, Mataro	Napa Valley, USA	-	2.500
2019	<b>Viña Von Siebenthal</b> Carmenere	Aconcagua Valley, Chile	-	1.600
2018	<b>Penfolds Koonunga Hill</b> Shiraz, Cabernet Sauvignon	South Australia	-	1.200
2021	<b>The Chocolate Block</b> Shiraz, Grenache, Cinsault, Cabernet Sauvignon	South Africa	-	1.440
2019	<b>Boschendal</b> Pinotage	South Africa	-	1.250

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# ROSÉ

BY BOTTLE

				
2022	<b>Château d'Esclans Whispering Angel</b> Côtes de Provence, France		-	1.400
2023	<b>Isola</b> Bali, Indonesia	Malvasia Nera	-	630

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# DESSERT

BY BOTTLE

				
NV	<b>Graham's Ruby Port</b> Porto, Portugal		-	1.100
NV	<b>Ca' de Lion per Elisa Moscato d'Asti DOCG</b> Piedmont, Italy	Moscato d'Asti	-	790
2022	<b>Les Sables d'Or (500ml)</b> Sauternes, France	Semillon & Sauvignon Blanc	-	750
2021	<b>Roche Mazet Medium Sweet</b> France	Muscat	-	750