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**Have you ever wondered what
makes a great wine?**

Wine, much like a human, is born of a specific time and place, nurtured by the sun and soil. It ages gracefully, its character deepening with each passing year. A skilled sommelier, much like an artist, understands the nuances of each vintage, coaxing out its unique flavors and aromas. It's a delicate dance, a harmonious interplay between nature and human ingenuity. Wine is not merely a drink; it is a living, breathing soul.

Sommelier at Santè

I Made Suara

SANTÉ

WINE HIGHLIGHTS



Louis Jadot Chambolle-Musigny Les Baudes Premier Cru

Burgundy, France (2019)

The **Chambolle Musigny** vineyards is unique in the Côte de Nuits for the chalky composition of its soils just over a hard rocky bedrock which stresses the vines. The grapes bear small little dark red berries. The bunches are destemmed; they macerate in open vats during 4 weeks helping the subtle terroir to reveal itself. After devatting, the wines are aged in oak barrels during 18 months.

6.200



Vega Sicilia Valbuena 5°

Ribera del Duero, Spain (2018)

Valbuena 5° is more than a wine; it's a story of craftsmanship and tradition. Born from the heart of Vega Sicilia, its journey spans five years of careful aging in both barrel and bottle, transforming it into a complex and elegant expression of the land. The 2018 vintage tells a tale of resilience, as winemakers overcame a challenging year to craft a wine of remarkable depth and finesse. With vibrant structure and a silky, unctuous texture, Valbuena 5° invites you to savor the rich heritage of Spanish winemaking, one sip at a time.

7.000

SPARKLING

BY GLASS

NV **Alba Luna Prosecco Extra Dry**
Veneto, Italy

Glera

150

685



WHITE

BY GLASS

2021 **Dr. Loosen**
Mosel, Germany

Riesling

170

830



2023 **Mud House**
Marlborough, New Zealand

Sauvignon Blanc

175

850

2023 **Bogle Family Vineyards**
California, USA

Chardonnay

165

790

ROSÉ

BY GLASS

2022 **Poggio Al Tesoro Cassiopea**
Tuscany, Italy

Cabernet Franc, Merlot

160

780



RED

BY GLASS

2022 **Bodega Norton Reserva**
Mendoza, Argentina

Malbec

185

890



2022 **Black Cottage**
Marlborough, New Zealand

Pinot Noir

175

850

2020 **Sterling Vintner's Collection**
California, USA

Cabernet Sauvignon

170

825

All prices are in 000 rupiahs and subject to 11% taxes and 7,5% service charge

CHAMPAGNE

BY BOTTLE



2015	Louis Roederer Cristal Brut Champagne, France	RP 98	10.600
2008	Billecart-Salmon Cuvée Elizabeth Brut Rosé Champagne, France	-	7.100
NV	Moët & Chandon Brut Champagne, France	-	3.150
NV	Duval-Leroy Blanc de Blancs Brut Champagne, France	-	2.750
NV	Pol Roger Brut Réserve Champagne, France	-	2.700
NV	Taittinger Brut Reserva Champagne, France	-	2.100

SPARKLING

BY BOTTLE



NV	Freixenet Elyssia Cava Catalonia, Spain	-	1.500
NV	Casa Canevel Prosecco Extra Dry Veneto, Italy	-	1.300
NV	Chandon Brut Australia	-	1.250
NV	Maschio Treviso Prosecco Extra Dry Veneto, Italy	-	850
NV	Valdivieso Brut Chile	-	750
2023	Sababay Ascaro Bali, Indonesia	-	600

WHITE

BY BOTTLE

SAUVIGNON BLANC

			
2023	Cloudy Bay Marlborough, New Zealand	-	2.100
2023	Henry Bourgeois Sancerre Sancerre, France	-	1.600
2022	Dourthe No. 1 Bordeaux, France	-	1.100
2023	Two Rivers Convergence Marlborough, New Zealand	-	750
2023	Black Cottage Marlborough, New Zealand	-	710
2022	Matua Marlborough, New Zealand	-	620
2023	White Monkey Marlborough, New Zealand	-	620
2022	Anakena Nuna Reserva Central Valley, Chile	-	600

CHARDONNAY

			
2022	Beringer Private Reserve Napa Valley, USA	RP 93	2.600
2021	Duckhorn Migration Napa Valley, USA	JS 93	2.400
2018	Cape Mentelle Margaret River, Australia	-	1.900
2020	Astrolabe Marlborough, New Zealand	-	1.300
2023	Vasse Felix Filius Margaret River, Australia	-	1.200
2018	Kendall-Jackson Vintner's Collection California, USA	-	1.060
2023	Rosabrook Margaret River, Australia	-	980

2021	Morgan Bay California, USA	-	950
2022	JJ. McWilliam New South Wales, Australia	-	600

RIESLING



2022	Egon Müller Scharzhof Mosel, Germany	-	2.600
2019	Domaine Schlumberger Grand Cru Saering Alsace, France	-	1.800
2021	Dr. Loosen Wehlener Sonnenuhr Kabinett Mosel, Germany	-	1.700
2019	Penfold Bin 51 Eden Valley, Australia	RP 93	1.700

PREMIUM & OTHERS



2010	Domaine Henri Boillot Puligny-Montrachet Premier Cru	Côte de Beaune, France	-	3.900
2022	Domaine Laroche Saint Martin Chardonnay	Chablis, France	-	2.700
2020	Domaine Famille Paquet Premier Cru Chardonnay	Pouilly-Fuisse, France	-	2.800
2020	J. Moreau & Fils Premier Cru Fourchaume Chardonnay	Chablis, France	-	2.200
2020	Simmonet-Febvre Premier Cru Chardonnay	Chablis, France	-	1.900
2020	Domaines Schlumberger Les Princes Abbés Gewürztraminer	Alsace, France	-	1.500
2016	Philippe Dreschler Sylvaner	Alsace, France	-	850
2020	San Marzano Edda Bianco Salento Chardonnay	Italy	-	1.400
2021	Sorteselle Pinot Grigio	Italy	-	950

2022	Fantinel Borgo Tesis Pinot Grigio	Friuli, Italy	-	900
2022	Protos Verdejo	Rueda, Spain	JS 91	900
2022	Beronia Verdejo	Rueda, Spain	-	750
2024	Pazo Señorans Albariño	Rias Baixas, Spain	-	1.000
2023	Sepp Moser Von Der Terrassen Grüner Veltliner	Kremstal, Austria	-	1.100
2022	Thorn-Clarke Sandpiper Pinot Gris	Eden Valley, Australia	-	900
2022	Boschendal Chenin Blanc	South Africa	-	1.200
2022	Boekenhoutskloof The Wolftrap Viognier, Chenin Blanc	Franschhoek, South Africa	-	800
2020	Oremus Mandolas Furmint	Hungary	-	2.200
2021	Martin & Anna Arndorfer Müller-Thurgau	Austria	-	1.400
2021	Alpha Estate Assyrtiko	Florina, Greece	-	1.100

RED

BY BOTTLE

PINOT NOIR



2018	Cloudy Bay Te Wahi Central Otago, New Zealand	-	3.500
2019	Domaine Drouhin Dundee Hills, Oregon, USA	-	2.600
2019	La Crema Willamette Valley, USA	-	1.850
2018	Babich Wine Maker's Reserve Marlborough, New Zealand	-	1.600
2022	Jean-Claude Boisset Bourgogne, France	-	1.100
2022	Black Cottage Marlborough, New Zealand	-	870
2022	Matua Marlborough, New Zealand	-	620

MERLOT



2019	Stag's Leap Napa Valley, USA	-	2.300
2015	La Roncaia Fusco Friuli Venezia Giulia, Italy	-	2.300
2021	Roche Mazet France	-	750
2021	Richland Australia	-	600

MALBEC



2017	Bodega Norton Gernot Langes Luján de Cuyo, Mendoza, Argentina	-	2.800
2017	Zuccardi Q Uco Valley, Argentina	RP 92	1.800
2019	Alta Vista Terroir Selection Mendoza, Argentina	-	1.400

CABERNET SAUVIGNON



2017	Mitolo Serpico McLaren Vale, Australia	-	2.800
2021	Concha y Toro Marqués de Casa Concha Maipo Valley, Chile	-	1.400
2022	Morgan Bay California, USA	-	825
2020	Roche Mazet France	-	750
2021	Casa Silva Colchagua, Chile	-	600

SYRAH / SHIRAZ



2020	Ben Glaetzer Bishop Barossa, Australia	-	2.100
2020	Von Siebenthal Carabantes Aconcagua, Chile	-	1.900
2021	D'Arenberg "Footbolt" McLaren Vale, Australia	-	1.300

PREMIUM & OTHERS



2019	Louis Jadot Chambolle-Musigny Les Baudes Premier Cru	Burgundy, France	-	6.200
2019	Bouchard Pere & Fils Le Corton Grand Cru	Burgundy, France	-	6.100
2017	Château Batailley Grand Cru	Pauillac, France	-	3.100
2016	Grand Esprit	St. Estèphe, France	-	3.000
2016	Patriarche Pommard	Pommard, Burgundy, France	-	2.800
2017	Patriarche Gevrey- Chambertin	Gevrey-Chambertin, Burgundy, France	-	2.800
2018	Château Boyd-Cantenac Grand Cru Classé	Margaux, France	-	2.700
2019	Lavau Châteauneuf-du-Pape	Southern Rhône, France	RP 92	2.400
2012	Clos de L'Oratoire des Papes Châteauneuf-du-Pape	Southern Rhône, France	-	2.300
2016	Château Cèval Noir Grand Cru	St. Émilion, France	-	2.200
2020	Dourthe No. 1	St. Émilion, France	-	1.700
2017	Château Ferrande	Graves, Bordeaux, France	-	1.300
2022	Jean Loron Rift 69 Gamay	Beaujolais, France	-	1.100
2011	Château Mazails	Médoc, France	-	1.100
2020	Le Serre Nuove dell'Ornellaia Merlot, Cabernet Sauvignon, Cabernet Franc, Petit Verdot	Bolgheri, Italy	-	3.700
2016	Masi Amarone Classico DOCG Riserva	Veneto, Italy	WE 93	3.600
2017	San Polo Brunello di Montalcino DOCG	Tuscany, Italy	WE 95	2.700
2014	Batasiolo Riserva Barolo DOCG Nebbiolo	Piedmont, Italy	-	2.500
2016	Montari Baldi Barbaresco DOCG Nebbiolo	Piedmont, Italy	-	2.200

2017	San Marzano Primitivo	Italy	-	2.100
2016	Gaja Ca'Marcanda 'Promis' Merlot, Syrah, Sangiovese	Tuscany, Italy	-	1.900
2019	Ruffino Riserva Ducale Chianti Classico Chianti	Chianti Classico, Italy	-	1.900
2020	Vigneti del Salento Zolla Primitivo	Italy	-	1.100
2023	Luccarelli Primitivo	Puglia, Italy	-	700
2018	Vega Sicilia Valbuena 5° Tempranillo	Ribera del Duero, Spain	-	7.000
2015	Bodegas Beronia Selección de 198 Barricas Reserva Tempranillo	Rioja, Spain	RP 92	2.200
2016	Protos Reserva Tempranillo	Ribera del Duero, Spain	-	1.700
2012	Ramón Bilbao Gran Reserva	Rioja, Spain	-	1.355
2021	Ridge Lytton Springs Zinfandel, Petite Sirah, Carignan, Mataro	Napa Valley, USA	-	2.500
2019	Viña Von Siebenthal Carmenere	Aconcagua Valley, Chile	-	1.600
2018	Penfolds Koonunga Hill Shiraz, Cabernet Sauvignon	South Australia	-	1.200
2021	The Chocolate Block Shiraz, Grenache, Cinsault, Cabernet Sauvignon	South Africa	-	1.440
2019	Boschendal Pinotage	South Africa	-	1.250

ROSÉ

BY BOTTLE

				
2022	Château d'Esclans Whispering Angel Côtes de Provence, France		-	1.400
2023	Isola Bali, Indonesia	Malvasia Nera	-	630

DESSERT

BY BOTTLE

				
NV	Graham's Ruby Port Porto, Portugal		-	1.100
NV	Ca' de Lion per Elisa Moscato d'Asti DOCG Piedmont, Italy	Moscato d'Asti	-	790
2022	Les Sables d'Or (500ml) Sauternes, France	Semillon & Sauvignon Blanc	-	750
2021	Roche Mazet Medium Sweet France	Muscat	-	750